

12-Pin Connector



Verify you have the following signals coming from the truck at the 12-pin connector.

- Battery power Pin 1 (Red wire) 12v
- Ignition power Pin 2 (Pink wire) 12v
- Ground Pin 12 (Black wire) less than 20hms of resistance between pin 12 and negative battery post.

J-1939 Communication



Verify you have good J-1939 communication at the 12-pin connector.

- 60ohms of resistance across the green and yellow wires with the ignition off.
- Around 2.2V on CAN-Low (Green/white wire) with ignition on.
- · Around 2.5V on CAN-High (Yellow/white wire) with ignition on.

DiagnosticLink & Daimler Calibration Blocks



Using DiagnosticLink and Daimler calibration blocks, perform the calibration procedure.

- 1. When calibrating a new valve, install airlines into the correct suspension and supply ports on the valve.
- Do not plug the wiring harness into the SmartValve until the truck's supply pressure is at 100PSI or greater.
- Proceed to calibrating using DiagnosticLink and instructions on the screen.
- 4.65mm Standard Ride Height calibration block placed in forward drive.
- 5.50mm Aero Ride Height calibration block placed in forward drive.